

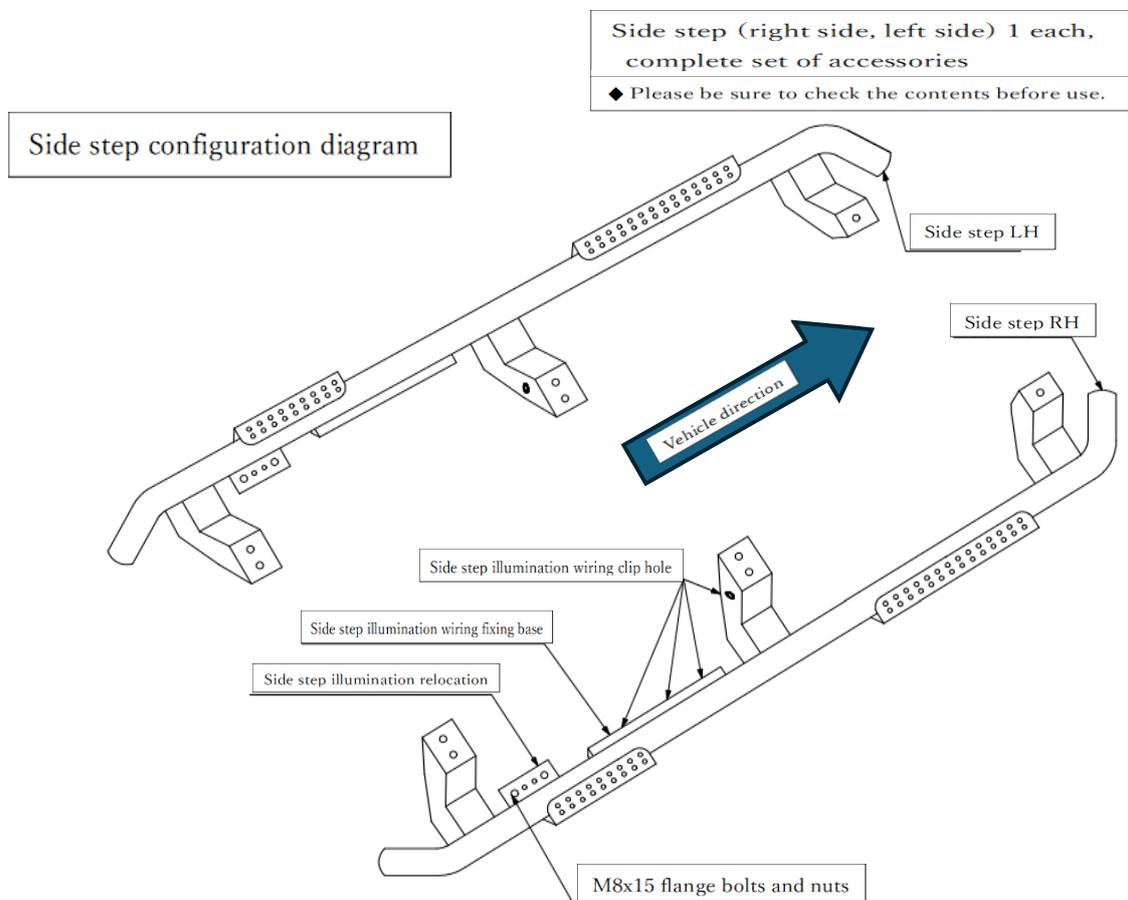
LAND CRUISER 250

Side Step

Side Step Instruction Manual

(Please read before use and installation.)

- Users and installers of this product must read this manual and use it correctly.
- Do not use this product on any vehicle other than that for which it is designed.
- Please keep this manual in a safe place along with your vehicle's instruction manual and maintenance book so that you can refer to it at any time. If you transfer this product or the vehicle it is installed on, please be sure to include this manual.
- The installer is responsible for the installation of this product. Be sure to follow this manual and the "Maintenance Manual" issued by the vehicle manufacturer.
- Please note that the specifications of this product may be changed without notice due to improvements.



Side step installation instructions

Applicable car model	TOYOTA LAND CRUISER250	Model	TRJ, GDJ250W
Engine model	Gasoline and diesel	Compatible model year	2024/6~

Side Step LH	1
Side Step RH	1
M8x15 flange bolts	4
M8x15 flange nuts	4



1. For vehicles with welcome lamps, remove the power coupler for the side step illumination attached to the original side step before removing the original side step.
2. The side step illumination is replaced from the original side step that was removed and fixed to the side step relocation bracket of the replacement side step LR using the included M8x15 flange bolt and nut, and the wiring is fixed to the fixing hole of the wiring fixing base.
3. Adjust the replacement side step so that it does not interfere with the body, and temporarily fix it in place at the original side step fixing position using the original bolts.
4. After temporarily fixing the bolts, check that there is no interference with any parts and then tighten the bolts using the original tightening torque.
5. The mounting bolts may become loose due to vibration, so please retighten them periodically.